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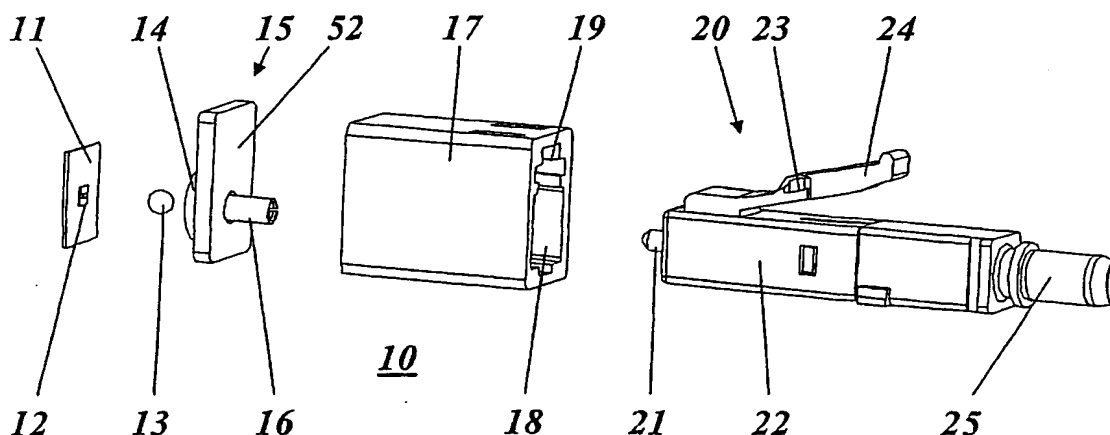
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(54) Title: CONNECTOR DEVICE FOR THE DETACHABLE CONNECTION OF AT LEAST ONE LIGHT WAVE GUIDE TO  
AT LEAST ONE OPTOELECTRONIC COMPONENT AND METHOD FOR ASSEMBLY OF SUCH A CONNECTOR DEVICE

(54) Bezeichnung: ANSCHLUSSVORRICHTUNG ZUM LÖSBAREN VERBINDEN WENIGSTENS EINES LICHTWELLEN-  
LEITERS MIT WENIGSTENS EINEM OPTOELEKTRONISCHEN BAUELEMENT SOWIE VERFAHREN ZUM MONTIEREN  
EINER SOLCHEN ANSCHLUSSVORRICHTUNG



(57) Abstract: The invention relates to a connector device (10), for the detachable connection of at least one light wave guide to at least one optoelectronic component (12), which is arranged and electrically contacted as a chip directly to the surface of a support or a circuit board (11) and which has an optical axis perpendicular to the support or circuit board (11). The application thereof is more flexible and the construction simplified, whereby the light wave guide is provided with a standardized, fibre-optic plug connector (20) at the end thereof for connection. Said connector device (10) comprises a base piece (15) fixed to the surface of the support or circuit board (11), enclosing the optoelectronic component (12) and comprising a through drilling for the optical signal for exchange between the optical component (12) and the light wave guide and said connector device (10) also comprises a coupling piece (17) which connects to the base piece (15) facing outwards and which comprises a socket opening (18) for plugging in the standardised fibre optic plug connector (20).

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**(57) Zusammenfassung:** Eine Anschlussvorrichtung (10) zum lösbaren Verbinden wenigstens eines Lichtwellenleiters mit wenigstens einem optoelektronischen Bauelement (12), welches als Chip direkt auf der Oberfläche eines Trägers bzw. einer Schaltungsplatte (11) angeordnet und elektrisch kontaktiert ist und eine senkrecht zum Träger bzw. zur Schaltungsplatte (11) stehende optische Achse aufweist, wird dadurch in der Anwendung flexibler und im Aufbau vereinfacht, dass der Lichtwellenleiter an dem zu verbindenden Ende mit einem standardisierten faseroptischen Steckverbinder (20) ausgestattet ist, dass die Anschlussvorrichtung (10) ein Basisteil (15) umfasst, welches auf der Oberfläche des Trägers bzw. der Schaltungsplatte (11) befestigt ist, das optoelektronische Bauelement (12) umgibt und eine Durchgangsbohrung für die zwischen dem optischen Bauelement (12) und dem Lichtwellenleiter auszutauschenden optischen Signale aufweist, und dass die Anschlussvorrichtung (10) ein Kupplungsteil (17) umfasst, welches an das Basisteil (15) nach aussen hin anschliesst und am Basisteil (15) befestigt ist, und welches eine Einstecköffnung (18) zum Einstecken des standardisierten faseroptischen Steckverbinders (20) aufweist.

## DESCRIPTION

CONNECTOR DEVICE FOR THE DETACHABLE CONNECTION OF AT  
LEAST ONE OPTICAL WAVEGUIDE TO AT LEAST ONE  
5 OPTOELECTRONIC COMPONENT AND METHOD FOR THE ASSEMBLY OF  
SUCH A CONNECTOR DEVICE

## TECHNICAL FIELD

10 The present invention relates to the field of optical  
connection technology. It concerns a connector device  
for the detachable connection of at least one optical  
waveguide to at least one optoelectronic component and  
a method for the assembly of such a connector device.

15

## PRIOR ART

For the connection between circuit parts or system  
parts of complex electronic systems for data  
20 transmission and processing, optical connections are  
increasingly being used, because on the one hand they  
permit extremely high data transmission rates or  
bandwidths and on the other hand they are insensitive  
to electromagnetic influences. For the setting up of  
25 connections of this type, optoelectronic transmitting  
and/or receiving elements, such as LEDs, laser diodes,  
photodiodes, phototransistors and the like, which  
convert electrical pulses into optical pulses or  
convert optical pulses back into electrical pulses and  
30 are connected to one another by corresponding optical  
waveguides, must be provided in the circuit parts to be  
connected. The optical connections are advantageously  
intended here to be of a plug-in type, in order to  
facilitate assembly and maintenance. Required for this  
35 purpose are so-called "receptacles", which are  
mechanically connected to the optoelectronic components  
or the printed circuit boards (PCBs) carrying them or

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comparable supports, and which permit optically adjusted insertion of an optical waveguide plug.

In the past, many solution proposals for connections of this type have been made, mainly based on the idea that the optoelectronic component to be connected is accommodated in a separate housing (for example a metallic TO package or a molded-on plastic housing) and can be soldered to a printed circuit board by electrical connections led out from the housing.

Examples of such connector devices in which the components are accommodated in TO packages are described in US-A-5,546,490 or US-A-5,751,878 or US-A-5,042,891. A modification of these solutions which dispenses with the cap of the component housing is disclosed in US-A-6,409,398.

Examples of connector devices which are based on optoelectronic components encapsulated with plastic are known from US-A-4,461,537 or US-A-5,243,678 (in duplex arrangement) or EP-A1-0 938 006 or EP-A1-1 113 300.

Another solution (US-A-5,692,083) proposes a one-part connector device with an integrated lens which at one end receives the component arranged on a ceramic plate and at the other end has a drilled hole for the insertion of a ferrule.

Disclosed in DE-A1-199 10 163 is an optical connector in which an attachment onto which the plug of an optical waveguide can be laterally fitted is placed on the actual active optoelectronic module and fixed.

All the solutions from the prior art are based on optoelectronic components that are formed as components which can be independently connected to a housing or a supporting base plate and therefore take up a

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comparatively large amount of space. With increasing miniaturization of the electronic circuits and increasing packing density in the systems, however, a change is taking place in favor of placing  
5 optoelectronic components in the form of chips directly on the respective circuit board and connecting them.

An example of such a component in chip form is a multimode VCSEL chip (VCSEL = Vertical Cavity Surface  
10 Emitting Laser) of the AP850 type from Avalon Photonics, Zurich, Switzerland designed for the 850 nm wavelength. Such a chip component has external dimensions in the millimeter range and an active surface in the micrometer range.

15 A connector device for components in chip form arranged directly on the circuit board has been described in various embodiments in US-A-6,071,017. One embodiment (Figure 1, 2) has two coaxial sockets, the inner one of  
20 which carries an optical element, while the outer one is intended for receiving the ferrule with the optical waveguide. Both sockets must be labouriously adjusted appropriately and separately fixed on the circuit board. Other embodiments (Figures 6, 8, 9) are based  
25 on a one-piece housing with built-in lens and molded-in ferrule holder. A disadvantage of all these proposals is that receptacles and plug connectors that represent special solutions are specified for the components, so that none of the standardized optical plug connectors  
30 (for example of the LC or LX.5 type or the like) can be used for the optical connection.

#### SUMMARY OF THE INVENTION

35 It is therefore the object of the invention to create for optoelectronic components in chip form placed on a support or a circuit board a connector device for a detachable connection to an optical waveguide which is

of a simple and space-saving construction, is easy to adjust and can be adapted in a modular and flexible manner to different standardized optical plug connector systems, and also to provide a method for the assembly  
5 of such a connector device.

The object is achieved by the features of claims 1 and 18 in their entirety. The essence of the invention is that the connector device comprises a base part which  
10 is independent of the respective plug connector system, is fastened on the surface of the support or the circuit board and surrounds the optoelectronic component, and that the connector device also comprises a coupling part which is made to match the respective  
15 plug connector system, connects to the base part facing outward and is fastened to the base part, and has an insertion opening for the insertion of the standardized fiber-optic plug connector.

20 A first preferred configuration of the connector device according to the invention is characterized in that the base part comprises a preferably rectangular plate which extends transversely to the direction of insertion of the fiber-optic plug connector, can be  
25 connected on one side to the coupling part and has on the other side an adapter with which the base part can be placed onto the support or the circuit board, in that the standardized fiber-optic plug connector has a ferrule in which the optical waveguide ends, in that,  
30 for receiving the ferrule when the plug connector is inserted on the base part, a ferrule holder into which the drilled through-hole in the base part opens out is provided on the side of the plate opposite from the adapter, in that the ferrule holder protrudes into the  
35 coupling part, and in that the adapter and the ferrule holder are part of a one-piece insert which is inserted into the plate of the base part, the drilled through-hole inside the insert running between the adapter and

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the ferrule holder. Combining the adapter and the ferrule holder in an insert makes the adjustment of the connector device particularly simple. The plate of the base part, which is firmly connected to the insert and  
5 the dimensions of which are largely freely selectable, permits optimum adaptation to the coupling part necessary for the respective standard plug connector.

The insert is preferably produced from a metal, and the  
10 plate is preferably produced from a plastic. The insert and the plate may, however, also be united in a one-piece element and be produced from a plastic.

It is particularly favorable for the optical connection  
15 if, according to another configuration of the invention, means for focusing light rays passing between the optoelectronic component and the optical waveguide are arranged in the insert, the focusing means either comprising a lens which is arranged at the  
20 entry of the drilled through-hole, or comprising a focusing reflective surface.

If the connection to the component is intended to take place vertically from above, the plate of the base part  
25 is arranged parallel to the support or the circuit board; the drilled through-hole and the insertion opening in this case run in the direction of the optical axis of the optoelectronic component. The adapter is then preferably formed in a hollow-  
30 cylindrical manner.

If the connection to the component is intended to take place parallel to the plane of the support or the circuit board, the plate of the base part is arranged  
35 perpendicular to the support or the circuit board; the drilled through-hole and the insertion opening then run parallel to the support or the circuit board, and means for the orthogonal deflection of the light rays passing

between the optoelectronic component and the optical waveguide are provided in the adapter. The deflecting means may in this case comprise either a hemispherical lens, a planar reflective surface or a focusing  
5 reflective surface.

Further embodiments are provided by the dependent claims.

#### 10 BRIEF EXPLANATION OF THE FIGURES

The invention is to be explained in more detail below on the basis of exemplary embodiments in conjunction with the drawing, in which:

15

Figure 1 shows in a perspective exploded representation the various parts of a connector device according to a first preferred exemplary embodiment of the  
20 invention for the detachable connection of an LC plug connector to an optoelectronic, in particular VCSEL, element;

25

Figure 2 shows in a representation comparable to Figure 1 a second preferred exemplary embodiment of the connector device according to the invention for the detachable connection of an LX.5 plug connector to an optoelectronic, in particular VCSEL, element;

30

Figure 3 shows in a representation comparable to Figure 1 a third preferred exemplary embodiment of the connector device according to the invention for the detachable connection of a miniaturized plug connector according to WO-A1-01/59499 to an  
35 optoelectronic, in particular VCSEL, element;



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Figure 4 shows a section through the base part according to Figures 1-3 in the state in which it is placed on the circuit board;

5 Figure 5 shows a section through the base part comparable to Figure 4 with a shortened adapter and without a spherical lens;

10 Figure 6 shows a section through a base part with 90° deflection by means of a hemispherical focusing lens as a deflecting mirror;

15 Figure 7 shows a section through a base part comparable to Figure 6 with a focusing lens that is separate from the deflecting mirror; and

20 Figure 8 shows a section through a base part comparable to Figure 6 with a combined deflecting and focusing mirror.

#### WAYS OF IMPLEMENTING THE INVENTION

25 In Figure 1, the various parts of a connector device according to a first preferred exemplary embodiment of the invention are represented in a perspective exploded representation along the optical axis of the plug connection. The connector device 10 serves for the pluggable connection of an optical waveguide or optical  
30 cable provided with a fiber-optic plug connector 20 to an optoelectronic component 12, which in this specific example is formed as a VCSEL (Vertical Cavity Surface Emitting Laser) and is located as a chip directly on a circuit board 11, which may be either an independent  
35 platform of a small area for the component 12 or part of a circuit board of a larger area. Instead of a VCSEL chip, it goes without saying that other optoelectronic components in chip form, such as

photodiodes, phototransistors, LEDs or different types of semiconductor lasers for example, may be provided within the scope of the invention.

5 The fiber-optic plug connector 20 is in this example a standardized LC plug connector which is described in detail in US-A-5,481,634 and, with a diameter of the ferrule 21 of only 1.25 mm and external dimensions (a "footprint") of 4.6 mm x 4.6 mm, permits a high  
10 connector density. It is, however, also conceivable to design the connector device of the invention for other known types of connector with a larger footprint, such as plug connectors of the SC, ST or FC type for example. However, the achievable connection density is  
15 then lower.

The plug connector 20 has a two-part housing 22 from which a sleeve 25 protrudes at the cable end for the pushing-on of an anti-kink grommet. Attached on the  
20 upper side of the housing 22 is a locking device, which comprises a flexible actuating lever 24 extending obliquely to the rear from the housing 22 and in the central region of which laterally protruding latching elements 23 are molded on. If the plug connector 20 is  
25 inserted into a corresponding insertion opening of a coupling, the latching elements 23 latch behind a latching edge provided in the coupling, so that the plug connector 20 cannot be unwantedly pulled out from the coupling by a pull on the cable. For unlocking,  
30 the actuating lever 24 is pressed in the direction of the housing 22, until the latching elements 23 come free from the latching edge, and the plug connector 20 is then pulled out with the actuating lever 24 pressed.

35 The coupling for the plug connector 20 is formed by a substantially cuboidal, internally hollow coupling part 17, which has in the lower region an insertion opening 18 for the plug connector with corresponding guiding

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elements, and above the insertion opening 18 a latching device 19, which comprises lateral guiding grooves running in the longitudinal direction for the latching elements 23 and transversely lying latching edges (not visible in Figure 1).

The coupling part 17 only receives the housing 22 of the plug connector 20 and the latching elements 23. However, the actual optical connection is brought about by means of the ferrule 21 of the plug connector 20, in the central drilled hole of which the optical waveguide of the optical cable ends. Provided for receiving and guiding the ferrule 21 is a longitudinally slit ferrule holder ("sleeve") 16, which is arranged on a separate base part 15.

The construction of the base part 15 from Figure 1 is evident from the sectional representation in Figure 4. The base part 15 comprises a substantially rectangular plate 52, which extends transversely to the direction of insertion and the external dimensions of which are adapted to the cross-sectional dimensions of the coupling part 17. Fitted into an opening in the plate 52 transversely to the plane of the plate is an insert 53, which protrudes with the ferrule holder 16 beyond the plate 52 on the side facing toward the plug connector 20. On the side facing away from the plug connector 20, the insert goes over into a hollow-cylindrically formed adapter 14. As is evident from Figure 4, the base part 15 is placed with the annular edge of the adapter 14 onto the circuit board 11, which on its upper side carries the optoelectronic component 12 to be connected. The plate 52 - as well as the coupling part 17 - preferably consists of a suitable plastic, the insert 53 preferably consists of a metal.

Provided inside the insert 53 is a central drilled through-hole 45, which runs in the direction of

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insertion and connects the inner space enclosed by the ferrule holder 16 to the inner space enclosed by the adapter 14. Through the drilled through-hole 45, light can be exchanged between the optoelectronic component 5 12 and the optical waveguide surrounded by the ferrule 21 of the inserted plug connector 20. If the component 12 is a light-emitting component, such as a laser of the VCSEL type for example, and the distance between the light source and the end of the optical waveguide 10 is comparatively large on account of the length of the adapter 14, it is of advantage to provide a focusing optical element between the component 12 and the entry of the optical waveguide in a way known per se. In the exemplary embodiment of Figures 1 and 4, the focusing 15 element is a spherical lens 13, which is arranged inside the insert 53 at the entry of the drilled through-hole 45 on the component side. However, it is also conceivable - as is shown in Figure 5 - to omit the focusing lens, if instead of the "long" adapter 14 20 a much shorter adapter 14' is used.

The subdivision of the connector device 10 into a base part 15 and a coupling part 17 has major advantages: the base part 15 receives the ferrule 21 of the plug 25 connector 20 with the cemented-in end of the optical waveguide and is consequently directly responsible for the optical connection between the optical waveguide and the optoelectronic component 12. Also accommodated in the base part 15 are the additional optical devices 30 for the focusing (for example lenses) and, if appropriate, deflection of the rays (for example mirrors). The base part 15 is therefore the "optical" part of the connector device 10 and must accordingly be adjusted to the optical center of the component 12. 35 The coupling part 17, on the other hand, is exclusively responsible for the mechanical tasks associated with the plug connection, in particular the mechanically stable guidance and locking of the plug connector and,

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if appropriate, coding. The base part 15 can in this case be adapted largely independently to the particular characteristics of the respective component 12, while the coupling part 17 is made to match the respective type of plug connector in its configuration. The common connecting element for all connector devices is the plate 52 of the base part 15, which serves for the connection of the base part 15 to the coupling part 17, and which is expediently chosen to be the same for all types of connector devices.

These characteristics of the solution according to the invention become particularly clear if the connector devices 10, 30 and 40 from Figures 1, 2 and 3 are compared to one another, differing only in that a different type of connector is used in each case for the optical connection to the same optoelectronic component 12: while in the exemplary embodiment of Figure 1 the plug connector 20 is of the LC plug type, in the exemplary embodiment of Figure 2 a fiber-optic plug connector 32 of the LX.5 type from the US company ADC Communications, Inc. is used. Such a plug connector, which - in the same way as the LC plugs - is distinguished by a high achievable connector density, is described for example in US-A-6,142,676. The plug connector 32 of Figure 2 likewise has an elongate plastic housing 36 from which a ferrule 31 (likewise with the diameter 1.25 mm) protrudes at the front, while a sleeve 35 for the fitting on of an anti-kink grommet in turn protrudes to the rear. In this case, too, an elastically pivotable actuating lever 34, which is provided at its free end with latching elements 33, is molded on the upper side of the housing 36. The special feature of the LX.5 plug connector 32 in comparison with the LC plug connector 20 is that the end face with the ferrule 31 can be covered by a protective flap (not represented in Figure 2), which can be pivoted by approximately 90° about a pivot axis

29. This protective flap opens automatically when the plug connector 32 is inserted into the insertion opening 28 of a correspondingly designed coupling part 26.

5

The coupling part 26 has the same external dimensions as the coupling part 17 in Figure 1, and can therefore be connected to the same type of base part 15. In the interior of the coupling part 26, however, the guiding rails 27 for guiding the housing 36 of the plug connector 32 are adapted to the special configuration of the plug connector 32. This similarly applies to the latching edges (which cannot be seen), which interact with the latching elements 33 on the actuating lever 34.

In the exemplary embodiment of Figure 3, with the base part 15 remaining the same, a fiber-optic plug connector 42 which takes up even less space than the plug connectors 20 and 32 from Figures 1 and 2 is used. The plug connector 42, which has been developed by the applicant and is described in detail in WO-A1-01/59499, dispenses with a closed housing in favor of a narrow, frame-like, laterally open housing 41, in which the ferrule 39 (with the diameter 1.25 mm) is mounted such that it can spring back by means of a compression spring 43. On the side opposite from the ferrule 39, the fiber-optic cable 44 with the optical waveguide is led out. On the upper side of the housing 41, here, too, a latching element 51 by means of which the plug connector 42 can be inserted into the associated coupling in a latching-in manner is arranged on an elastically bendable tongue. Since this plug connector 42, reduced to the minimum necessary, is extremely small and space-saving, the associated coupling part 37 is correspondingly reduced in the external dimensions over virtually the entire length and only at the end remote from the plug widens into a plate which is

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adapted in size to the plate 52 of the base part 15. In this way, the base part 15 and the coupling part 37 can be connected to each other (for example adhesively bonded) without difficulties and with maximum  
5 mechanical stability. In this example, too, the insertion opening 38 of the coupling part 37 is adapted to the outer contour of the plug connector 42 and contains in the interior corresponding latching edges for the latching element 51.

10

It is directly evident from the comparison of the three exemplary embodiments of Figures 1, 2 and 3 that, when there is a change in the type of plug connector, only the coupling part changes, i.e. is adapted to the type  
15 of connector, while the base part remains unchanged. In this way, a system of connector devices that can be adapted in a modular manner to different circumstances in a very flexible way can be provided.

20 A change in the base part 15 is necessary whenever the direction of insertion of the plug connector 20, 32 or 42, which coincides with the optical axis of the plug connector, is not to be oriented parallel to the optical axis of the optoelectronic component 12, but  
25 perpendicular thereto, that is to say whenever the plug connector 20, 32, 42 is intended to be able to be inserted parallel to the circuit board 11. The change is in this case performed only on the insert 53 of the base part 15, as is shown by way of example in Figures  
30 6, 7 and 8. While the plate 52 and the position of the ferrule holder 16 in relation to the plate 52 of the base part 15 remains virtually unchanged, the adapter 14'' on the insert 53 is configured in such a way that it surrounds the optoelectronic component 12 on the  
35 circuit board 11 with a deflecting space 49, which opens outward transversely to the drilled through-hole 45 or 46. The optical axis of the component 12 is therefore perpendicular to the axis of the drilled

through-hole 45 or 46, which is identical to the axis of the ferrule holder 16. The light emitted vertically upward by the component 12 must therefore be deflected orthogonally into the drilled through-hole and also be focused at the same time. In the exemplary embodiments of Figures 6 and 7, the deflection takes place by a planar mirror surface 48, inclined by 45°, in the deflecting space. The focusing is achieved either by a hemispherical lens 47, the planar bounding surface of which, inclined by 45°, acts at the same time as a reflective surface 48 for rays passing through the lens (Figure 6), or by a spherical lens 13 which is arranged at the entry of the drilled through-hole 45 and interacts with a separate mirror surface 48 (Figure 7). Another possibility is for the planar mirror surface to be replaced by a parabolic mirror surface 50 (Figure 8). The parabolic mirror surface 50 achieves a deflecting and focusing effect simultaneously.

It goes without saying that the invention can be used both in the case of actively light-emitting components (VCSELs, LEDs etc.) and in the case of passively light-receiving components (photodiodes, phototransistors etc.). Equally, apart from the LC plugs or LX.5 plugs, other standardized types of plug (for example E-2000, F-3000, SC, ST etc.) can also be used. Equally, it is conceivable within the scope of the invention to connect two optoelectronic components arranged next to each other to a duplex plug connection, or to connect arrays of more than two components by means of plug connectors in which a correspondingly large number of plug connector inserts of the type represented in Figure 3 are combined to form a multiple plug connector.

## LIST OF DESIGNATIONS

10,30,40 connector device



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	11	circuit board
	12	optoelectronic component (for example VCSEL)
	13	lens (spherical)
5	14, 14', 14''	adapter
	15	base part
	16	ferrule holder ("sleeve")
	17, 26, 37	coupling part
	18, 28, 38	insertion opening
10	19	latching device
	20, 32, 42	fiber-optic plug connector
	21, 31, 39	ferrule
	22, 36, 41	housing
	23, 33, 51	latching element
15	24, 34	actuating lever
	25, 35	sleeve
	27	guiding rail
	29	pivot axis
	43	compression spring
20	44, 56	cable (fiber-optic)
	45, 46	drilled through-hole
	47	lens (hemispherical)
	48	mirror surface (planar)
	49	deflecting space
25	50	mirror surface (parabolic)
	52	plate
	53	insert

## PATENT CLAIMS

1. A connector device (10, 30, 40) for the detachable  
connection of at least one optical waveguide to at  
least one optoelectronic component (12), which is  
5 arranged and electrically contacted as a chip  
directly on the surface of a support, in particular  
a circuit board (11), and has an optical axis  
perpendicular to the support or circuit board (11),  
10 characterized in that the optical waveguide is  
provided at the end to be connected with a  
standardized fiber-optic plug connector (20, 32,  
42), in that the connector device (10, 30, 40)  
comprises a base part (15), which is fastened on  
15 the surface of the support or the circuit board  
(11), surrounds the optoelectronic component (12)  
and has a drilled through-hole (45, 46) for the  
optical signals to be exchanged between the optical  
component (12) and the optical waveguide, and in  
20 that the connector device (10, 30, 40) comprises a  
coupling part (17, 26, 37), which connects to the  
base part (15) facing outward and is fastened to  
the base part (15), and has an insertion opening  
(18, 28, 38) for the insertion of the standardized  
25 fiber-optic plug connector (20, 32, 42).
2. The connector device as claimed in claim 1,  
characterized in that the base part (15) comprises  
a preferably rectangular plate (52) which extends  
30 transversely to the direction of insertion of the  
fiber-optic plug connector (20, 32, 42), can be  
connected on one side to the coupling part (17, 26,  
37) and has on the other side an adapter (14, 14',  
14'') with which the base part (15) can be placed  
35 onto the support or the circuit board (11).
3. The connector device as claimed in claim 2,  
characterized in that the standardized fiber-optic

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- 5 plug connector (20, 32, 42) has a ferrule (21, 31, 39) in which the optical waveguide ends, and in that, for receiving the ferrule (21, 31, 39) when the plug connector (20, 32, 42) is inserted on the base part (15), a ferrule holder (16) into which the drilled through-hole (45, 46) in the base part (15) opens out is provided on the side of the plate (52) opposite from the adapter (14, 14', 14'').
- 10 4. The connector device as claimed in claim 3, characterized in that the ferrule holder (16) protrudes into the coupling part (17, 26, 37).
- 15 5. The connector device as claimed in either of claims 3 and 4, characterized in that the adapter (14, 14', 14'') and the ferrule holder (16) are part of a one-piece insert (53) which is inserted into the plate (52) of the base part (15).
- 20 6. The connector device as claimed in claim 5, characterized in that the insert (53) is produced from a metal, and in that the plate (52) is produced from a plastic.
- 25 7. The connector device as claimed in claim 5, characterized in that the insert (53) and the plate (52) are united in a one-piece element and produced from a plastic.
- 30 8. The connector device as claimed in one of claims 5 to 7, characterized in that the drilled through-hole (45, 46) inside the insert (53) runs between the adapter (14, 14', 14'') and the ferrule holder (16).
- 35 9. The connector device as claimed in one of claims 5 to 8, characterized in that means (13, 47, 50) for focusing light rays passing between the

optoelectronic component (12) and the optical waveguide are arranged in the insert.

- 5 10. The connector device as claimed in claim 9, characterized in that the focusing means comprise a lens (13, 47).
- 10 11. The connector device as claimed in claim 10, characterized in that the lens (13) is arranged at the entry of the drilled through-hole (45).
- 15 12. The connector device as claimed in claim 9, characterized in that the focusing means comprise a focusing reflective surface (50).
- 20 13. The connector device as claimed in one of claims 2 to 12, characterized in that the plate (52) of the base part (15) is arranged parallel to the support or the circuit board (11), and in that the drilled through-hole (45) and the insertion opening (18, 28, 38) run in the direction of the optical axis of the optoelectronic component (12).
- 25 14. The connector device as claimed in claim 13, characterized in that the adapter (14, 14') is formed in a hollow-cylindrical manner.
- 30 15. The connector device as claimed in one of claims 2 to 12, characterized in that the plate (52) of the base part (15) is arranged perpendicular to the support or the circuit board (11), in that the drilled through-hole (45) and the insertion opening (18, 28, 38) run parallel to the circuit board (11), and in that means (47, 48, 50) for the orthogonal deflection of the light rays passing between the optoelectronic component (12) and the optical waveguide are provided in the adapter (14'').
- 35

16. The connector device as claimed in claim 15,  
characterized in that the deflecting means comprise  
a hemispherical lens (47), which simultaneously  
5 deflects and focuses the light rays.
17. The connector device as claimed in claim 15,  
characterized in that the deflecting means  
comprises a planar reflective surface (48).
- 10 18. The connector device as claimed in claim 15,  
characterized in that the deflecting means comprise  
a focusing reflective surface (50).
- 15 19. The connector device as claimed in one of claims 1  
to 18, characterized in that the optoelectronic  
component (12) is a Vertical Surface Cavity  
Emitting Laser (VCSEL).
- 20 20. A method for the assembly of a connector device as  
claimed in one of claims 1 to 19, characterized in  
that the base part (15) is first aligned with the  
optical axis of the optoelectronic component (12),  
and in that the base part (15) is fixed in the  
25 aligned state on the support or the circuit board  
(11).

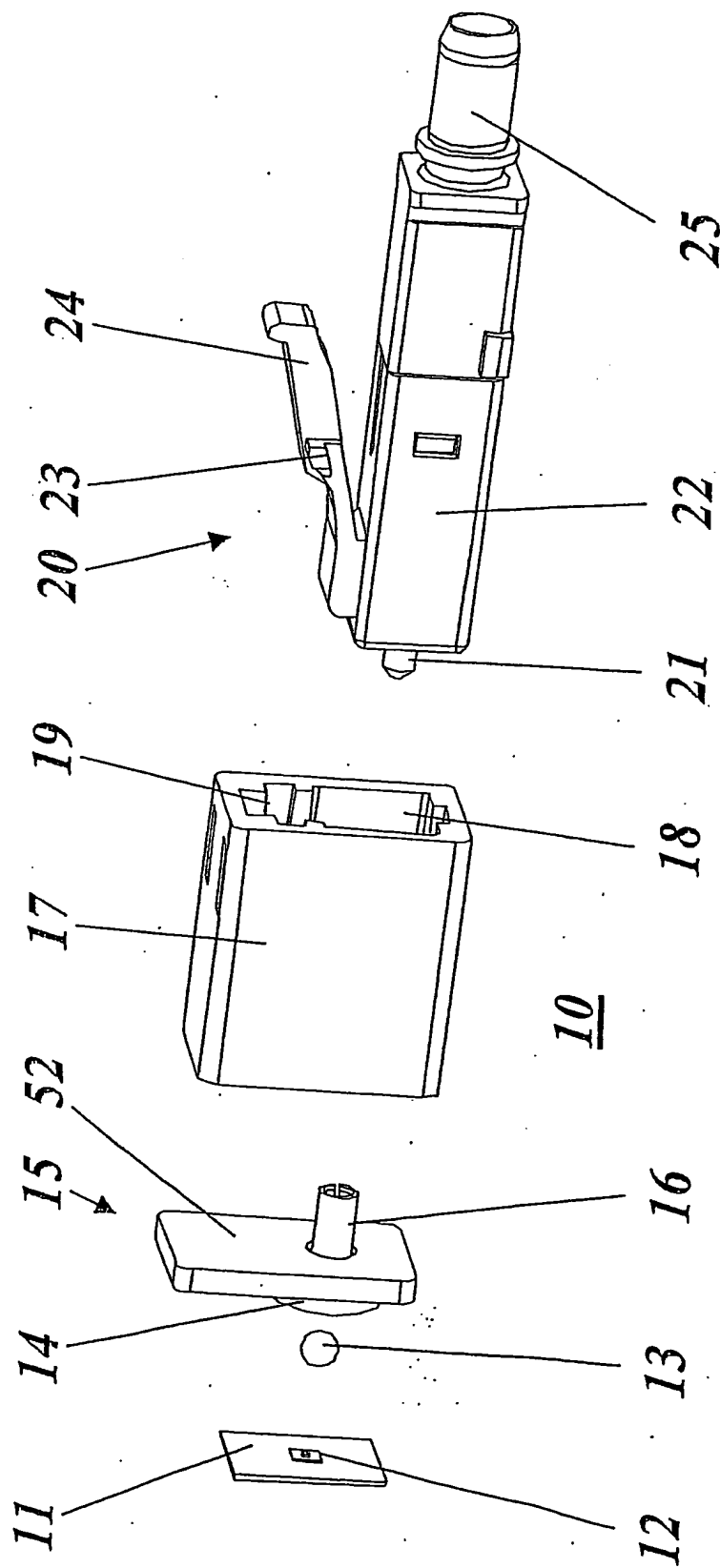


Fig.1

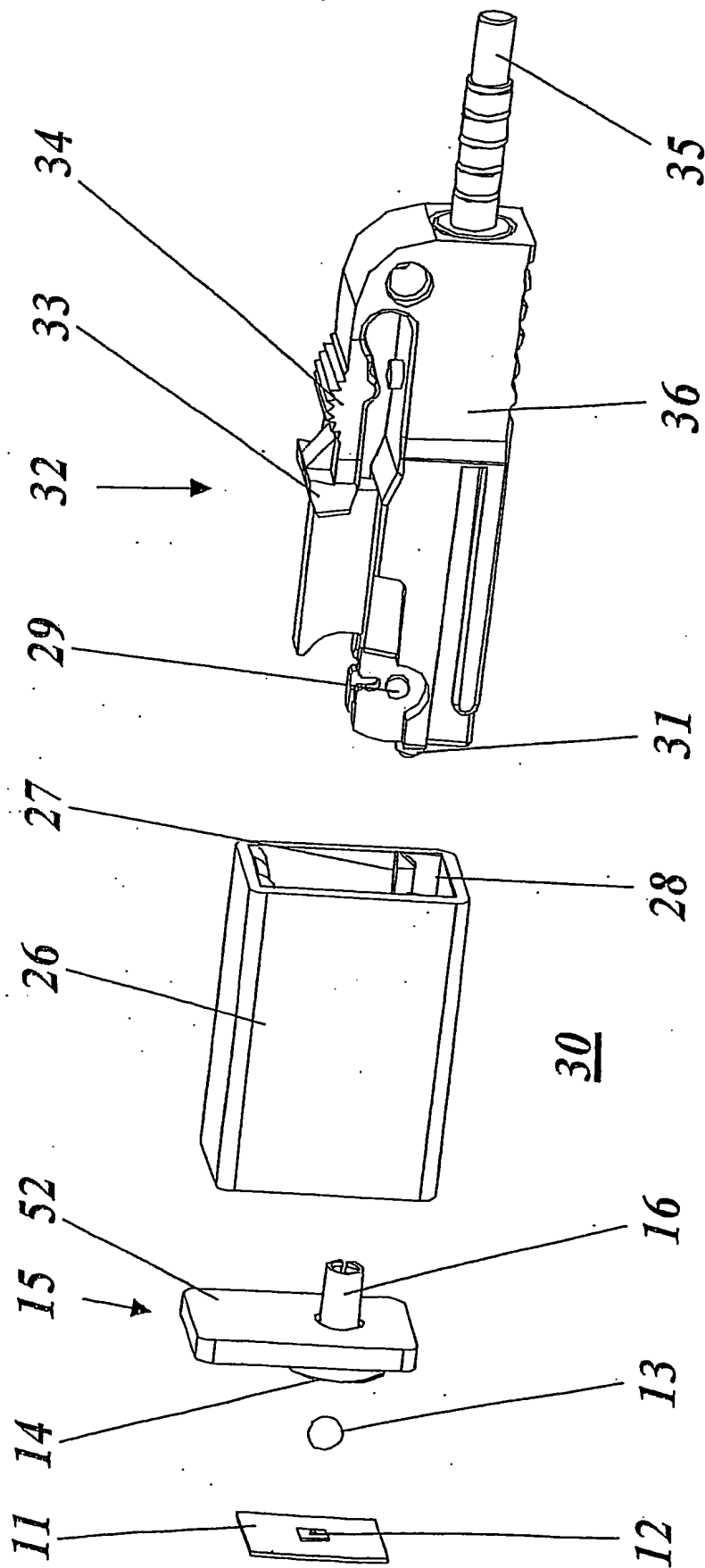


Fig.2

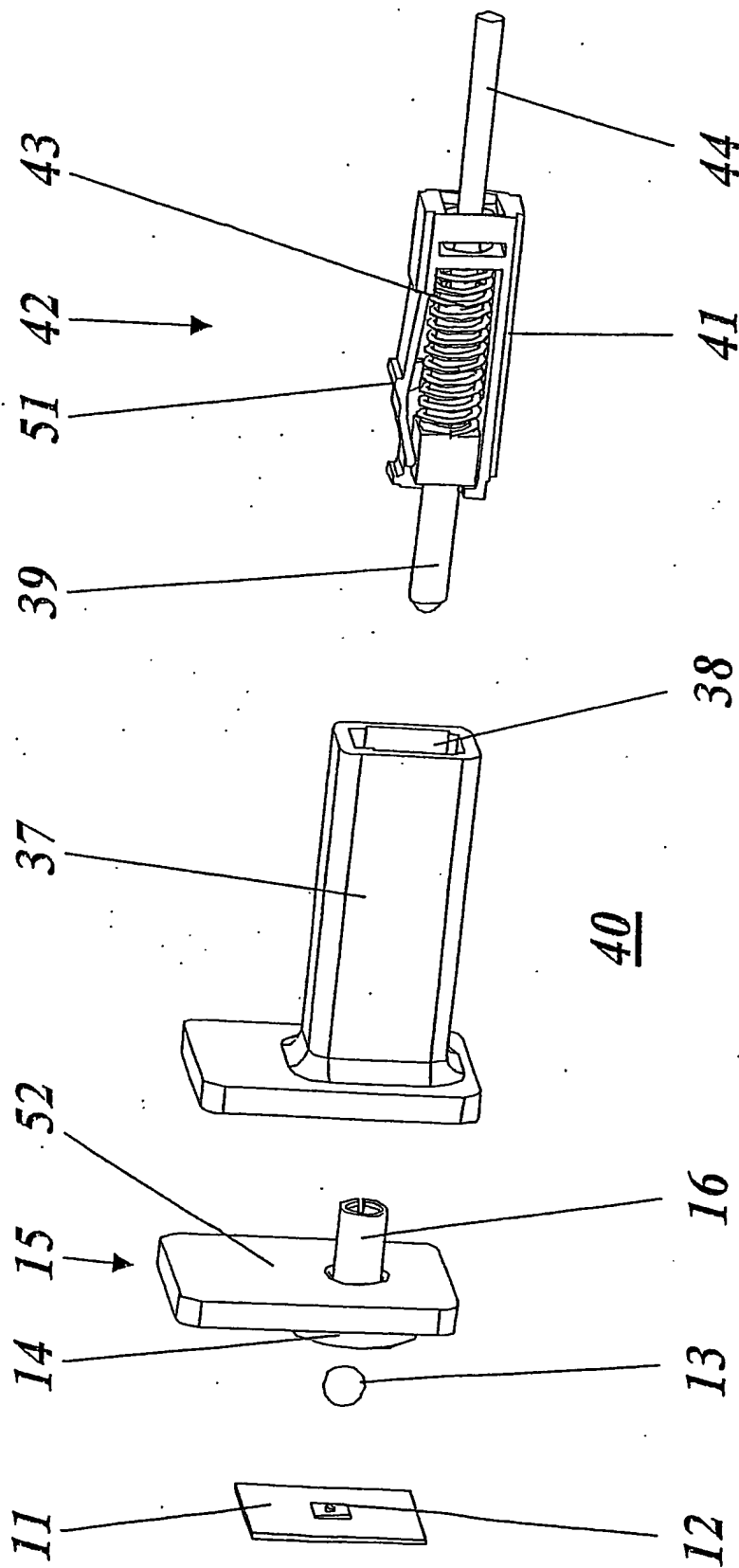


Fig.3



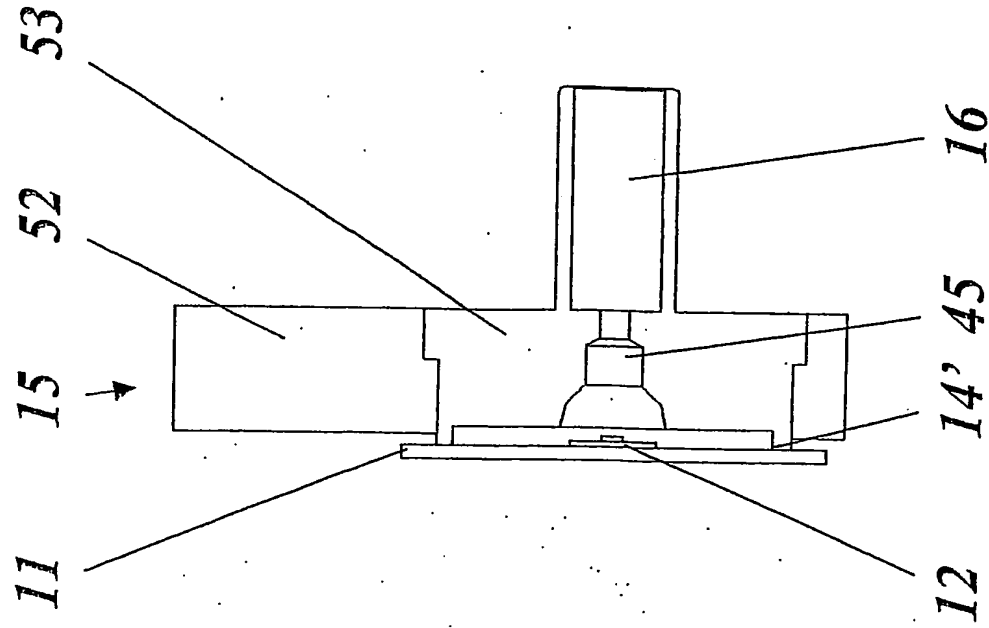


Fig. 4

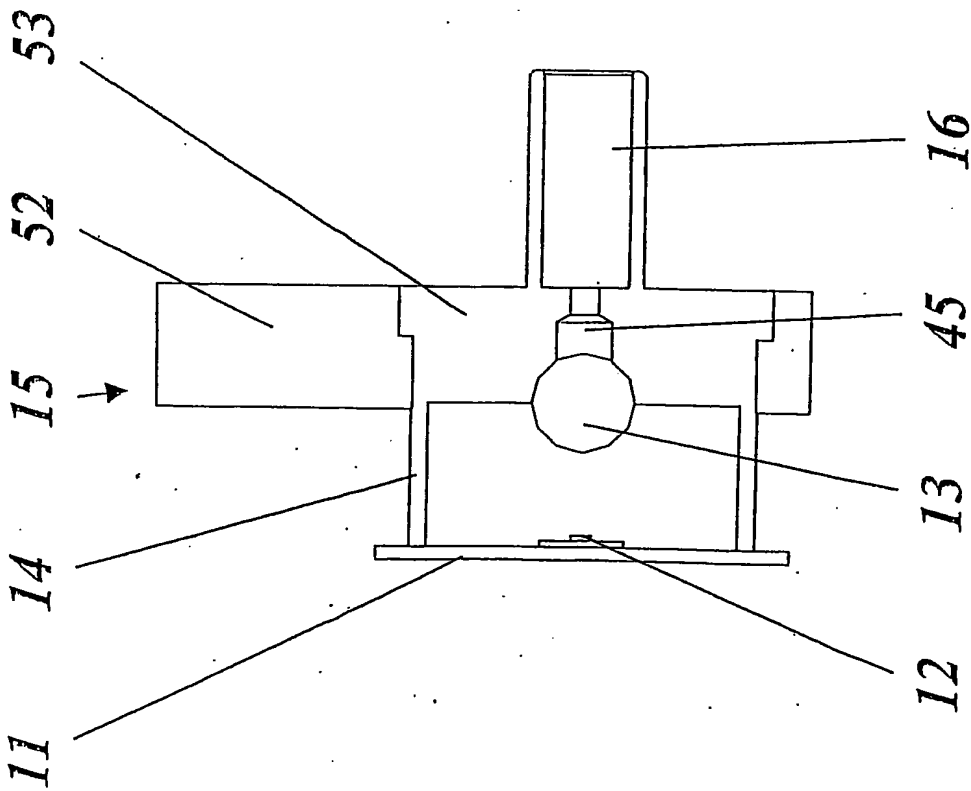
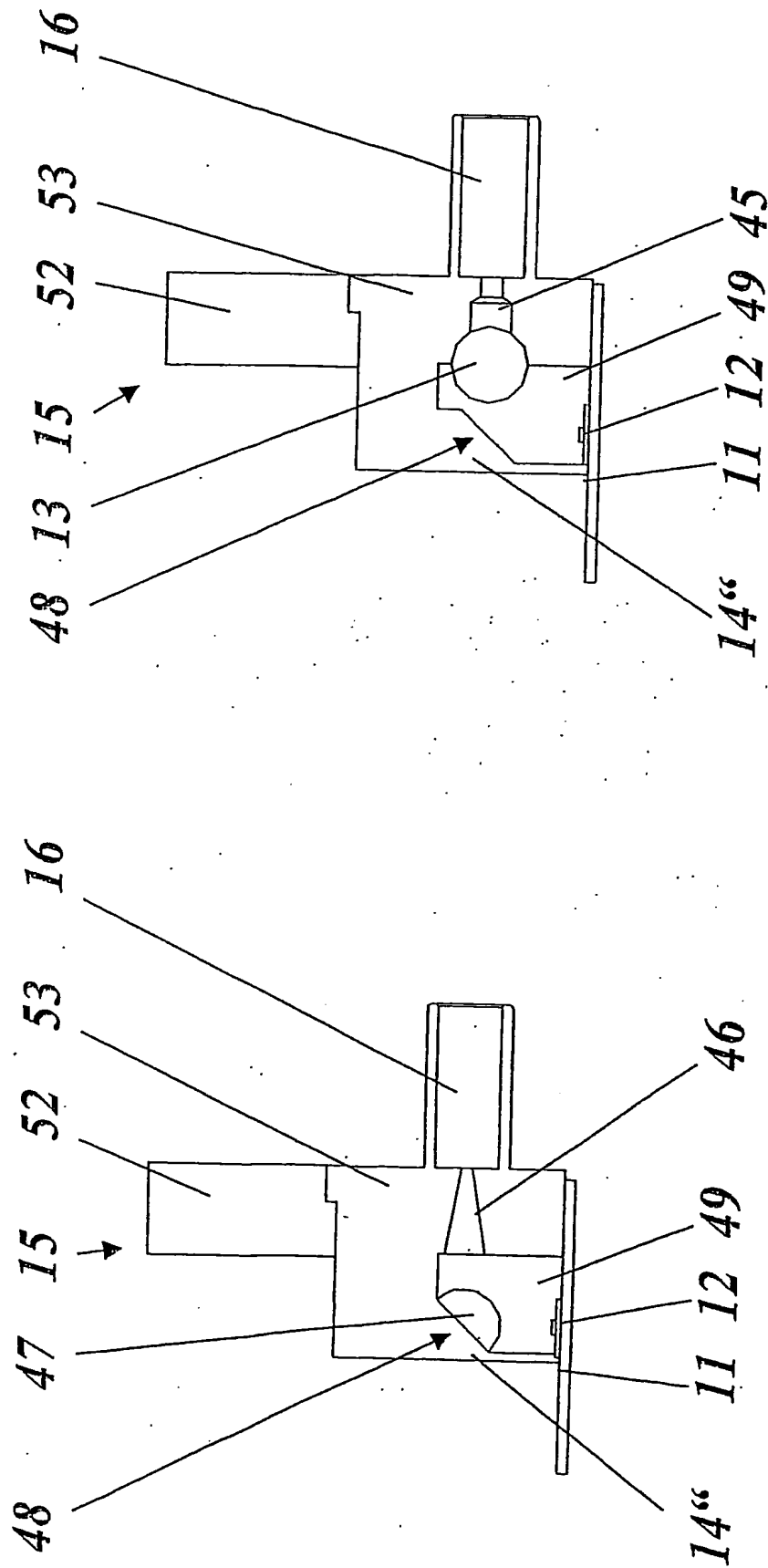
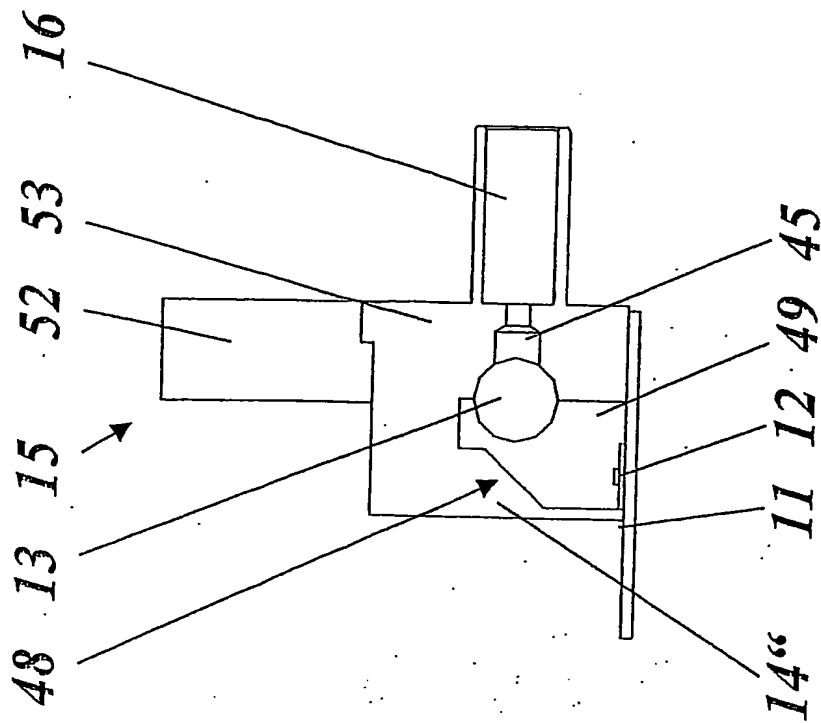


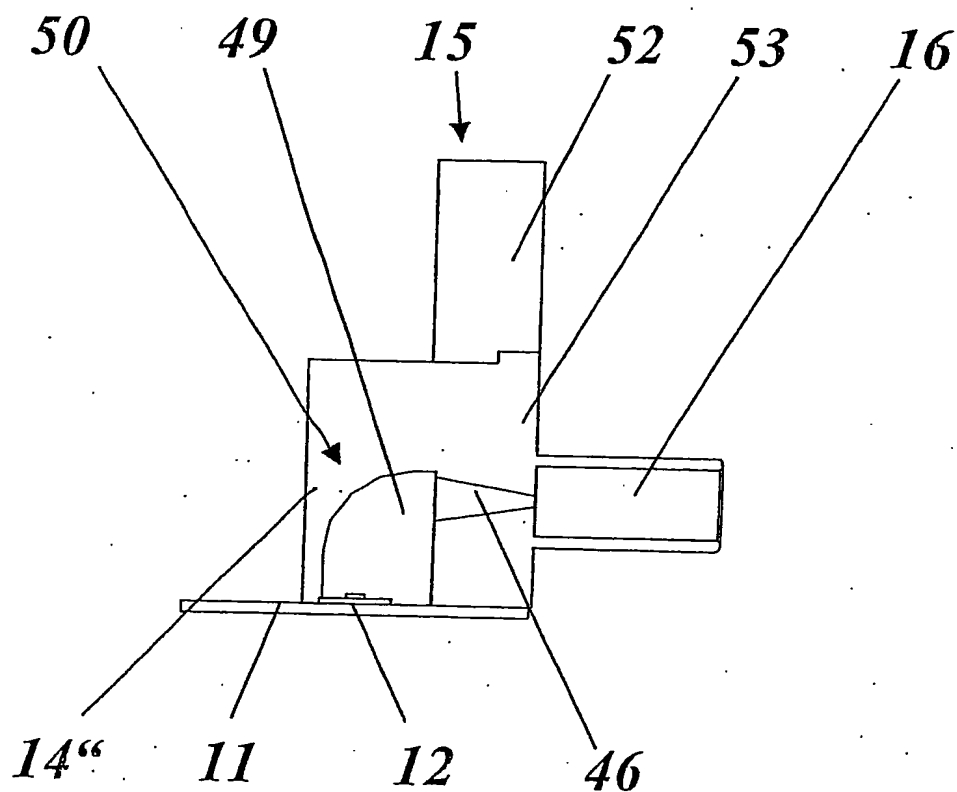
Fig. 5



**Fig. 6**



**Fig. 7**



**Fig.8**

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/CH 03/00452

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G02B6/42

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 5 751 878 A (KYOYA SHOUICHI) 12 May 1998 (1998-05-12) cited in the application abstract; figures 1-5	1
A	US 5 042 891 A (MULHOLLAND DENIS G ET AL) 27 August 1991 (1991-08-27) cited in the application abstract; figures 1-6	1
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Date of the actual completion of the international search

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## INTERNATIONAL SEARCH REPORT

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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